Avery Dennison® LV-0700 Series

Retroreflective Validation Decal Sheeting

ISSUED: OCT 2022

Overview

LV-0700 Series Reflective film is a quality, enclosed lens retroreflective material. LV0700 is ideal for vehicle tag and sticker requirements where low temperature application is desired such as for license plate validation stickers. This series is available with optional Avery Secure MarkTM custom designed to prevent counterfeiting.

Availability

Color	50 lb liner	90 lb liner	Durability* (years)
White	LV-0750	LV-0790	3
Yellow	LV-0751	LV-0797	3
Lemon Yellow	LV-0752	LV-0792	3
Gold	LV-0753	LV-0793	3
Orange	LV-0754	LV-0794	3
Blue	LV-0755	LV-0795	3
Yellow Green	LV-0756	LV-0796	3
Green	LV-0757	LV-0797	3
Red	LV-0758	LV-0798	3
Magenta	LV-0759	LV-0799	3

^{*}Vertical exposure only

Features

•	Available with 10 standard colors plus custom colors
•	Avery Secure Mark™ custom designed to prevent counterfeiting
•	Tamper-evident and non-transferable
•	High legibility day and night at various degrees of entrance angles
•	Omni-Directional
•	Cold temperature performance
	High quality manufacturing - ISO certified - Lean Six Sigma

Performance

International LS-300C

Avery Dennison recommends the user obtain the current requirements from their local governing agency to ensure product conformance.

Characteristics

Construction	High-gloss retroreflective polymer film containing glass microspheres with a low temperature permanent pressure-sensitive adhesive protected with 50 lb SCK or 90 lb two sided polyethylene coated paper liner,
Typical Film Caliper	$3.5\text{-}4.5 \text{ mils } (89\text{-}114 \mu\text{m})$
Application Surface	Flat Surfaces only
Watermark	Custom or standard "OFFICIAL" watermark available. Contact Avery Dennison for details.
Service Temperature	-40°F to +180°F (-40°C to + 82°C)
Min. Application Temperature	-10° F (-23° C) when properly processed and applied
Shelf-life	1 year from the date of purchase when stored at 65°–75°F (18°–24°C) 50% \pm 5% R.H.
Other Tests	Avery Dennison Retro-Reflective LV-0700 Series Validation Decal films meet all other requirements set forth in ASTM D 4956 including shrinkage, flexibility, liner removal, adhesion, Impact resistance, specular gloss and outdoor weathering.



Table A - Retroreflectivity (LV-0700 series exceeds all minimum coefficients of retroreflection values seen below)

Minimum Coefficient of Retroreflection (R _A) cd/fc/ft 2 (cd·lx $^{-1}$ ·m 2) From LS-300C											
Observation Angle	Entrance Angle	White	Yellow	Lemon Yellow	Gold	Orange	Blue	Yellow Green	Green	Red	Magenta
0.2°	-4°	50	30	28	30	6	14	24	28	10	12
	40°	15	8	11	10	2	5	8	8	3	3

Table B - LV-0700 series meets the color and minimum luminance requirement

From Commercial Vehicle Safety Alliance (CVSA)											
Colors	1		2	2		3		1	Reflectance		
Cotors	х	У	х	У	x	У	х	У	min. % Y		
White	.303	.290	.365	.354	.340	.378	.278	.316	35		
Yellow	.447	.472	.480	.512	.536	.456	.500	.420	29		
Lemon Yellow	.403	.508	.440	.550	.504	.457	.455	.462	34		
Gold	.415	.390	.415	.445	.458	.455	.458	.390	19		
Orange	.502	.398	.573	.425	.627	.368	.535	.360	18		
Blue	.105	.240	.232	.250	.240	.200	.180	.140	8		
Yellow Green	.180	.32	.180	.500	.280	.460	.280	.360	18		
Green	.115	.300	.200	.490	.297	.360	.242	.265	14		
Red	.552	.358	.630	.370	.695	.305	.601	.310	6		
Magenta	.465	.235	.465	.285	.520	.285	.520	.235	9		

Watermark/ Security Mark:

LV-0700 Series can be made available with Avery Dennison's standard "OFFICIAL" watermark for enhanced security. It is available in all 10 colors. It is also available in a custom watermark design, The watermark is a below surface, overt, non-directional reading image, designed to deter counterfeit replication. Custom watermarks employing the same technology are also possible. Contact your Avery Dennison sales representative to discuss the details of your application.

Figure A: Standard available watermark



Converting

LV-0700 Series may be converted using the following methods:

- Solvent Based Screen Printing
- UV Based Screen Printing
- Thermal Transfer Printing
- Rotary Screen Printing
- Flexographic Printing
- Letterpress Printing
- Thermal Die Cut
- Steel Rule Sign Cut
- Rotary Press Die Cut

NOTE: Converters and end users must pre-qualify all printing inks, print processes, ribbons, toners and equipment to insure durability and desired performance for specific decal applications.



Substrates

The application of Avery Dennison LV-0700 Series sheeting is limited to properly prepared clean license plates, glass, and painted automobiles. . Users are urged to carefully evaluate, under actual use conditions, any film application to other substrates. Failure of film caused by other substrates, materials, contamination, or improper surface preparation is not the responsibility of Avery Dennison.

Instructional Bulletins

Please refer to Instructional Bulletins which detail proper handling, storage, and converting of Avery Dennison retroreflective films, overlays, inks, and application tapes. Instructional Bulletins may be found in the Customer Tools section of our website.

Warranty

WARRANTY

Avery Dennison LV-0700 Series beaded retroreflective sheeting ("Product(s)") are warranted to be free from defects in material and workmanship for one (1) year from date of purchase (or the period stated on the specific product information literature in effect at time of delivery, if longer). It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited to repair or replacement of defective Product without charge at Avery Dennison's plant or at the location of Product (at Avery Dennison's election), or in the event replacement or repairs is not commercially practical, to Avery Dennison's issuing Purchaser a credit reasonable in light of the defect in the Product.

CONDITIONS

This warranty shall be effective only if all of the following conditions are met: Fabrication and/or installation must occur within one (1) year from the date of purchase. The failure must have resulted solely from a manufacturing defect or deterioration of the Product due to natural causes under the Performance Warranty. Without limiting the generality of the foregoing, there is no warranty for the failure of the sheeting due to improper sign fabrication, improper storage, handling, installation, maintenance, failure of the sign substrate, vandalism or mischief. Slight color fading, cracking, chalking, edge lifting, or slight reduction in gloss or reflectivity will not materially detract from appearance and does not constitute a breach of warranty. Avery Dennison has published instructional bulletins pertaining to the storage, handling, and cleaning of Product, approved substrates, and application procedures (collectively, the "Procedures"). The Product must have been processed and applied to blank, clean material in accordance with the Procedures, as such may be amended from time to time. Avery Dennison reserves the right to reject any warranty claim where the fabricator or installer cannot satisfactorily prove or demonstrate that the Avery Dennison procedures were utilized. The date of installation, warranty registration, and claim procedures established by Avery Dennison must be followed, and failure to follow such procedures shall void this warranty. Replacement Product carries only the unexpired warranty portion of the Product it replaces. The Product must be properly stored and applied within the shelflife as stated in the applicable Avery Dennison Product Data Sheet including adhesive and other material product data sheets

ADDITIONAL LIMITATIONS

Unintended Use: This warranty only applies to Product that is used by professional converters and installers for the defined end uses and in the combinations described in the applicable Avery Dennison Product Data Sheets and Instructional Bulletins. For any other use, the user is responsible for determining the suitability of the Product, and for any and all risk or liability associated with that use or application, and the user agrees to indemnify, defend and hold harmless Avery Dennison for any claims, losses, damages, judgments, expenses and/or expenses, including attorneys fees, resulting from such use or application. This warranty is expressly conditioned on the Product being processed by professional converters or installers in accordance with the Avery Dennison recommended written processing instructions, and being applied to properly prepared surfaces and cleaned and maintained in accordance with recommended Avery Dennison procedures. It is the converters, installers or other users responsibility to perform incoming raw material quality inspections, to assure proper surface preparation and that approved application procedures are followed, to retain converted samples, and to immediately cease using and notify Avery Dennison and/or its authorized agent or distributor of any Product, Materials and/or finished Product discovered to be (or reasonably capable of being discovered to be) defective. Misuse and Force Majeure: Avery Dennison has no obligations or liability under this warranty with respect to Product that has been altered, modified, damaged, misused, abused, subject to accident, neglected or otherwise mishandled or improperly processed or installed. Product is not warranted against premature failure caused by chemical, environmental or mechanical means such as, but not limited to, vandalism, cleaning solutions, paints, solvents, moisture, temperature, mechanical washing equipment, engine fuel spills, engine exhaust, steam, organic solvents or other spilled chemicals pollutants, including industrial and volcanic ash. Damage from fire, structural failure, lightning, accidents, and other force majeure events are not covered by this warranty.

Third Party Product: Avery Dennison assumes no responsibility for any injury, loss or damage arising out of the use of a product that is not of our manufacture. Where installer or converter uses or reference is made to a commercially available product, made by another manufacturer, it shall be the responsibility of the user, installer or converter to ascertain the precautionary measures for its use outlined by the manufacturer.

The remedies provided under this warranty are exclusive. In no event shall Avery Dennison be responsible for any direct, indirect, incidental or consequential damages or specific relief whether foreseeable or not, caused by defects in such Product, whether such damage occurs or is discovered before or after replacement or credit, and whether or not such damage is caused by Avery Dennison's negligence. In no event shall Avery Dennison's liability hereunder exceed the remedies specifically set forth in this warranty. Avery Dennison's liability shall be limited, at Avery Dennison's option, to the purchase price, replacement of the defective Product and in some cases when authorized by Avery Dennison the repair and replacement of the defective Product. THIS WARRANTY IS GIVEN IN LIEU OF ALL OTHERS, ANY AND ALL OTHER WARRANTIES, WHETHER EXPRESS OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED.NO WAIVER, ALTERATION, ADDITION OR MODIFICATION OF THE FOREGOING CONDITIONS SHALL BE VALID UNLESS MADE IN WRITING AND MANUALLY SIGNED BY AN OFFICER OF AVERY DENNISON.

DEFINITIONS

Durability: means that the Product in a finished graphic, panel or sign situated outdoors, subject to the limitations herein and Avery Dennison Product Data Sheets and Instructional Bulletins, and applied to recommended surfaces, will not deteriorate excessively such that the finished sign, panel or graphic is ineffective for its identification when viewed under normal conditions from the intended viewing distance.



Outdoor Durability: is based on normal middle European and central North American outdoor exposure conditions and application to recommended surfaces. Actual performance life will depend on a variety of factors, including but not limited to substrate preparation, exposure conditions and maintenance of the Product and finished graphic, panel or sign. In case the finished graphics, panel or sign is in areas of high temperatures or humidity, in industrially polluted areas or other areas with air laden particulate matter, and/or in high altitudes, Outdoor Durability may be reduced. Please see your local Avery Dennison representative for changes to warranties based on such localized conditions.

Vertical Exposure: means that the face of the finished graphic is $\pm 10^{\circ}$ from vertical.

Non-Vertical Exposure: means that the face of the finished graphic is greater than 10° from vertical and greater than 5° from horizontal. Retroreflective films are not warranted for this exposure. Flat surfaces: means a two dimensional flat surface without protruding objects.

Weathering Effects: Some degradation of Product performance over time is considered normal wear. Slight color fading, chalking, edge lifting, or slight reduction in gloss or reflectivity due to normal wear exposure and other natural weathering, environmental or other conditions or damage caused by tornadoes, hurricanes, wind, excessive ice buildup or extraordinary frozen particulate conditions, large hail stones or other acts of God, do not constitute a breach of warranty or give rise to any liability by Avery Dennison.

Printing, Curing and Ink Defects: Ink contaminations, failures or other defects, or other failures due to improper printing conditions or settings including, but not limited to, unsuitable color calibration, incorrect ICC color profile or incompatible printing, do not constitute a breach of warranty. Product failure caused by ink over-saturation, excessive or under curing, failure of ink to render desired colors on Product, or other treatment or processing errors are not warranted.

Adhesion to Application Surfaces: This warranty does not cover the Product if the application surface is not properly prepared; nor does the warranty cover the Product or damage to the substrate because the layers of the substrate separate due to a lower bond between those layers than the bond between the Product and the top layer of the substrate, or surfaces which subsequently crack, peel, outgas, or become damaged beneath the Product

INDEPENDENT TESTING REQUIRED All statements, technical information and recommendations about Avery Dennison products are based upon tests and information believed to be reliable but do not constitute a guarantee or warranty of any kind. All Avery Dennison products are sold with the understanding that Purchaser has independently determined the suitability of such products for its intended and other purposes.

